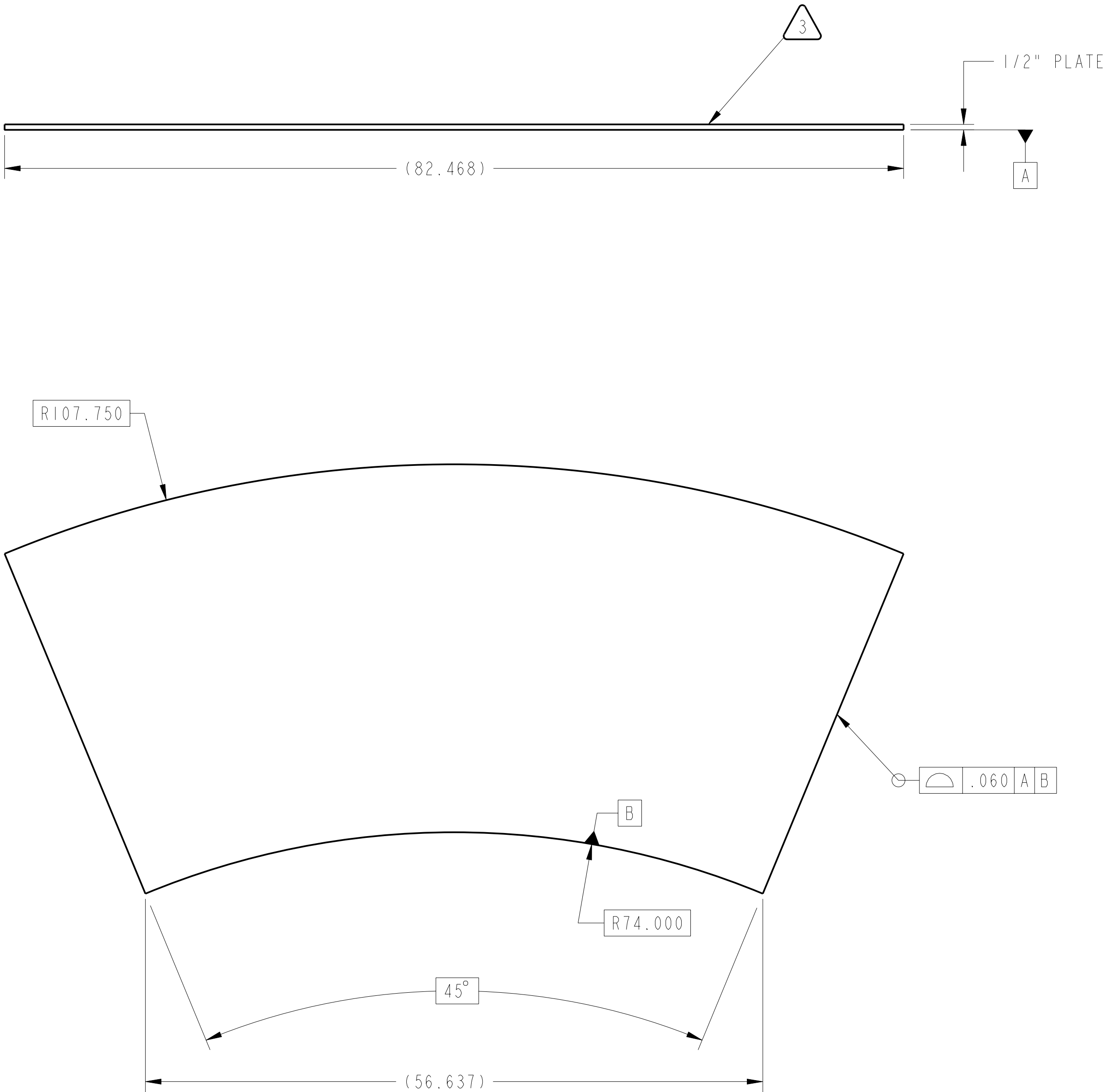


D

C



B

NAME:GDDUT OBJECT:060213MFA639_ST_GUSS_WKWKY_BOT DATE:21-Nov-07 10:30:54



1. MATERIAL: ASTM A36 STEEL, CERTIFICATE OF CONFORMANCE REQUIRED.
2. 125Ra ALL MACHINED SURFACES.
3. METAL STAMP DRAWING PART NUMBER 060213MFA639 ON SPECIFIED SURFACE. IF QUANTITY IS GREATER THAN ONE, ADD SERIAL NUMBER -01 TO -XX, PER SAE-AS478, METHOD 2A2 (ZONE D5).

Distributed by AIX USS CMO on 11/21/07
For Procurement Use Only

				CHG	ZONE	DESCRIPTION		APP/DATE		
PRIOR TO USE VERIFY THE INTENDED PURPOSE IN PDM ("FOR" ATTRIBUTE)				REVISIONS						
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES		CONTRACT CONTRACTOR		<div> NATIONAL AERONAUTICS AND SPACE ADMINISTRATION JOHN H. GLENN RESEARCH CENTER LEWIS FIELD CLEVELAND, OHIO</div>						
TOLERANCE ON		TASK ORDER								
.X	± -	DRAFTER	DEZ/D. MIKITKA			US-7 BALLAST ASSEMBLY				
.XX	± -	ENGINEER	DES/J. HUNTER							
.XXX	± -	DESIGNER	DEZ/C. BLASER			060213MFA600				
FRACTION	± -	DIMENSIONING AND TOLERANCING PER ASME Y14.5M-1994		<div> A639</div>		STEEL GUSSET WALKWAY BOTTOM				
ANGULAR	± -									
BREAK EDGES	.02-.03									
PDM REL LEVEL: Released PDM REVISION: -				SIZE	DRAWING NUMBER		REV	BLDG	AREA	
PDM DATABASE:				D	060213MFA639		-	50	HI BAY	
MODEL NAME: 060213MFA639-ST-GUSS-WKWKY-BOT				SCALE:		INITIAL REL DATE		SHEET	DISCIPLINE	
CHECK FOR ANY OUTSTANDING ECO'S PRIOR TO USE				1/8		11/19/2007		1 OF 1	MECHANICAL	

D

C

B

SIZE: D 060213MFA639

REV: -

APP: A